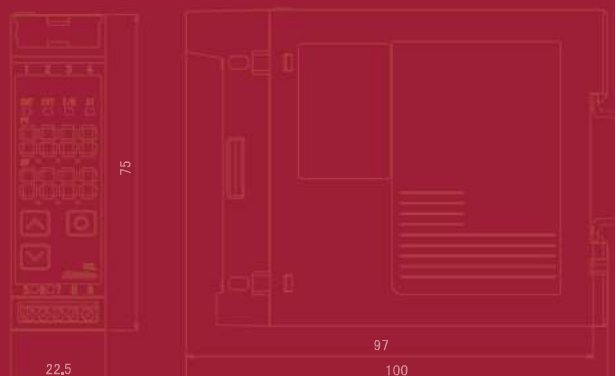


Standard indication with Control Panel Convenience



More space saved through compact design

Multi-input function enables process variety



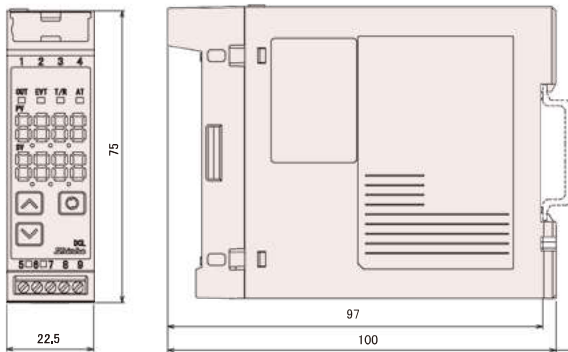
Expandable in accordance with your needs

Easily mountable

Options

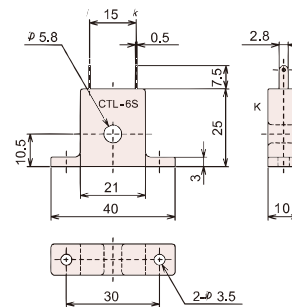
Heater burnout alarm (W option)	Monitors heater current with current transformer (CT), and detects burnout. Rated current: 5A [W (5A)], 10A [W (10A)], 20A [W (20A)], 50A [W (50A)] (Please specify one.) Output: Open collector, Control capacity: 0.1 A 24 V DC			
Serial communication (C5 option)	Communication line: EIA RS-485 Communication method: Half-duplex communication Synchronization method: Start-stop synchronization Communication speed: 2400/4800/9600/19200/38400 bps (Factory default: 9600 bps) (Selectable by keypad) Data bit: 7, 8 (Factory default: 7 bits) (Selectable by keypad) Parity: Even/Odd/No parity (Factory default: Even) (Selectable by keypad) Stop bit: 1, 2 (Factory default: 1 bit) (Selectable by keypad) Data format:			
	Communication protocol	Shinko protocol	MODBUS ASCII	MODBUS RTU
	Start bit	1	1	1
	Data bit	7	7	8
	Parity	Even	Even (No parity, Odd)	No parity (Even, Odd)
	Stop bit	1	1 or 2	1 or 2
Heating/Cooling control output (DC option)	Select one cooling action from the following: Air cooling (Linear characteristics), Oil cooling (1.5th power of the linear characteristics), Water cooling (2nd power of the linear characteristics) Output: Open collector, Control capacity: 0.1 A 24 V DC			
Set value memory external selection (EI option)	SV1 or SV2 can be selected by the external contact. Circuit current when closed: Approx. 2 mA			
External setting input (EA option)	Setting signal: Direct current 4 to 20 mA Allowable input: 50 mA DC max. Input impedance: 50 max. Input sampling period: 125 ms			

External Dimensions (Scale: mm)

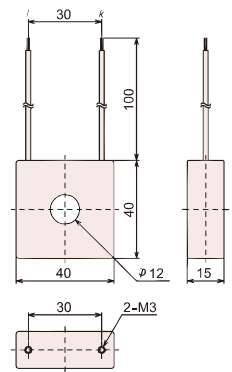


CT Dimensions (Scale: mm)

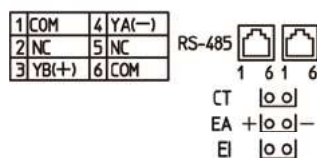
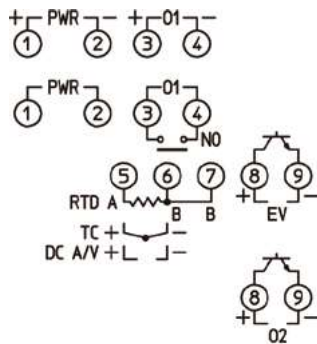
CTL-6-S-H (for 5A, 10A, 20A)



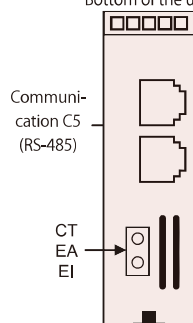
CTL-12-S36-10L1U (for 50A)



Terminal Arrangement



Bottom of the unit



PWR	Power supply: 100 to 240 V AC or 24 V AC/DC For 24 V DC, ensure polarity is correct.
O1	Control output OUT1
TC	Thermocouple input
RTD	Resistance temperature detector input
DC	Direct current input, DC voltage input (*)
EV	Event output Outputs when Alarm, Loop break alarm or Heater burnout alarm output (W option) is ON.
O2	Control output OUT2 [Heating/Cooling control output (DC option)]
RS-485	Serial communication (C5 option)
CT	Current transformer input [Heater burnout alarm output (W option)]
EA	External setting input (EA option)
EI	Event input DI [Set value memory external selection (EI option)]

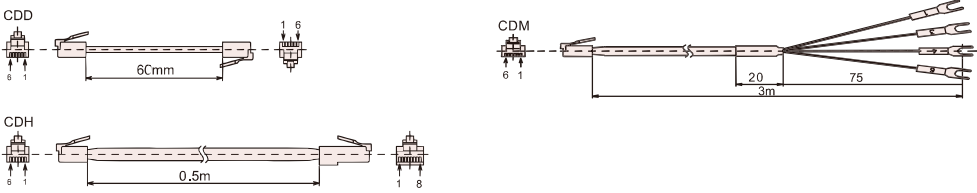
(*): If direct current input (Externally mounted 50 shunt resistor) is designated, connect a 50 shunt resistor (sold separately) between input terminals.

Recommended Ferrules and Tightening Torque

Terminal number	Terminal screw	Ferrules with insulation sleeve	Conductor cross sections	Tightening torque	Crimping pliers
1 to 4	M2.6	Al 0.25-8 YE	0.2~0.25 mm ²	0.5~0.6N·m	CRIMPFOX ZA 3 CRIMPFOX UD 6
		Al 0.34-8 TQ	0.25~0.34 mm ²		
		Al 0.5-8 WH	0.34~0.5 mm ²		
		Al 0.75-8 GY	0.5~0.75 mm ²		
		Al 1.0-8 RD	0.75~1.0 mm ²		
5 to 9	M2.0	Al 1.5-8 BK	1.0~1.5 mm ²	0.22~0.25N·m	
		Al 0.25-8 YE	0.2~0.25 mm ²		
		Al 0.34-8 TQ	0.25~0.34 mm ²		
		Al 0.5-8 WH	0.34~0.5 mm ²		

The ferrules and crimping pliers made by Phoenix Contact GMBH & CO are recommended.

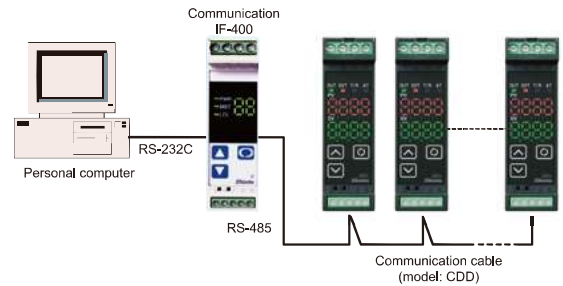
■ Communication Cable

Model	CDD: Communication cable to connect the DCL-33A to the DCL-33A. Cable length: Approx. 60 mm CDH: Communication cable to connect the DCL-33A to Hakko touch screen unit. Cable length: Approx. 0.5 m (standard) (Can be extended by 0.5 m each time.) CDM: Communication cable to connect the DCL-33A to a touch screen unit / programmable controller. Cable length: Approx. 3 m (standard) (Can be extended by 1 m each time.)
Dimensions (Scale: mm)	

● Configuration Example

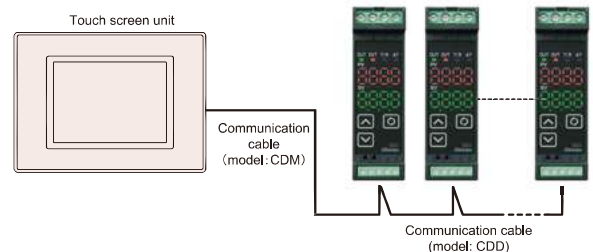
■ When a PC monitors multiple DCL-33A units

By connecting to the PC, up to 31 points of temperature control can be monitored using a Shinko communication converter.
(If PC's communication specification is RS-485, it is not necessary to use a communication converter.)
SWM-JC001M is available as monitoring software.



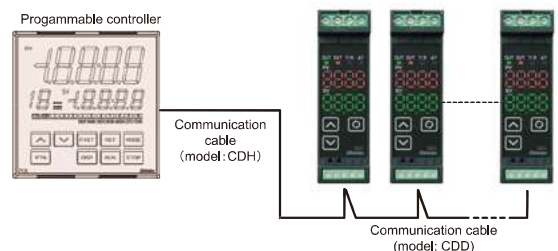
■ When a touch screen unit monitors multiple DCL-33A units

A maximum of 31 points of temperature control and monitoring can be carried out by connecting DCL-33A to the touch screen unit.
The following touch screen units are available.
Schneider Electric Japan Holdings Ltd.: SP series, GP series, LT series
Hakko Electronics Co., Ltd.: V9 series, V8 series, TS series
(For the communication cable, Shinko's specific cable is used.)



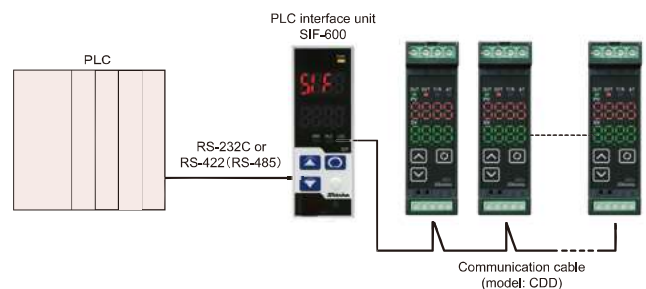
■ When using DCL-33A units as a programmable controller

By using Shinko programmable controller PCA1 or PCB1 (with C5 option) as a program setter in combination with DCL-33A (with C5 option), DCL-33A can also be used as a programmable controller for a maximum of 31 positions.
(Set value digital transmission is possible.)



■ When using max. 95 DCL-33A units with the PLC

By connecting to the PLC via PLC interface unit SIF-600, a maximum of 95 DCL-33A units can be connected.
Please make inquiries concerning the PLC compatible with SIF-600 to us or our agency.



**SAFETY
PRECAUTIONS**

- To ensure safe and correct use, thoroughly read and understand the manual before using this instrument.
- This instrument is intended to be used for industrial machinery, machine tools and measuring equipment. Verify correct usage after purpose-of-use consultation with our agency or main office.
(Never use this instrument for medical purposes with which human lives are involved.)
- External protection devices such as protection equipment against excessive temperature rise, etc. must be installed, as malfunction of this product could result in serious damage to the system or injury to personnel. Also proper periodic maintenance is required.
- This instrument must be used under the conditions and environment described in the manual. Shinko Technos Co., Ltd. does not accept liability for any injury, loss of life or damage occurring due to the instrument being used under conditions not otherwise stated in this manual.

Caution with respect to Export Trade Control Ordinance

To avoid this instrument from being used as a component in, or as being utilized in the manufacture of weapons of mass destruction (i.e. military applications, military equipment, etc.), please investigate the end users and the final use of this instrument.
In the case of resale, ensure that this instrument is not illegally exported.

- This catalog is as of July 2024 and its contents are subject to change without notice.
- Photos used in this catalog do not show unit in operating status.
- If you have any inquiries, please consult us or our agency.

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